

FLOW RANGE 36 Ti INSTRUCTION MANUAL

WARNING

Use proper safety equipment before handling. Ensure firearm is not loaded before installing or removing the suppressor. Only operate the suppressor system with a serviceable firearm and ammunition of the correct caliber. Do not disassemble the suppressor system beyond required level, as shown in this manual, for standard maintenance.

The suppressor system can reach extremely hot temperatures. Use caution before handling after use. Avoid contact with skin or clothing when hot. Improper installation or use may result in serious injury or death.

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances, which can cause birth defects, reproductive harm, and other serious physical injury. Ensure adequate ventilation at all times. Wash hands thoroughly after exposure.

LEGAL WARNING

Suppressors (often referred to as silencers, cans, or mufflers) are controlled under both the National Firearms Act (NFA) (26 U.S.C. §5849 et seq.) and the Gun Control Act (18 U.S.C. §921 et seq.).

Storing an unlocked sound suppressor at home with a person who is not registered to possess the device may be construed as “constructive possession” by the ATF, which may be punishable by law.

This product is manufactured in the USA by HUXWRX Safety Co for sale within the USA only. Export of this commodity is strictly prohibited without a valid export authorization from the U.S. Department of State - DDTC and/or the U.S. Department of Commerce - BIS as prescribed in ITAR 22 CFR Part 120-130 and/or EAR 15 CFR Part 774.

It is your responsibility to check your local state and federal laws for ownership, hunting, transferring and transporting laws regarding silencers.



The FLOW Range 36 Ti comes with a HUB QD Adapter, ready to be assembled onto a barrel. Always ensure the HUB Adapter of choice is torqued to the FLOW Range 36 Ti at 25 ft-lbf and any HUB compatible mounting system is properly torqued to the barrel before firing.

HUB ACCESSORY INSTALLATION



1. Ensure the HUB adapter intended to be used is on the HUXWRX Approved Adapters & Mounts List, found at <https://huxwrx.com/content/HUXWRX-Approved-Adapters-and-Mounts-List.pdf>
2. Ensure all threads are clean before assembly.
3. Follow HUB accessory manufacturer installation instructions.
4. In general, torque the adapter to the HUB compatible Housing to 25 ft-lbf using a torque wrench.
5. If applicable, torque the Flash Hider/Comp/Brake to the barrel to 35 ft-lbf.

ACCESSORIES

For an in-depth breakdown of available HUXWRX accessories for the FLOW Range 36 Ti, view the Accessory Compatibility Chart at: <https://huxwrx.com/content/manuals/FLOW-Range-36-Compatibility-Digital.pdf>

SUPPRESSOR INSTALLATION

WARNING: Ensure the firearm is unloaded. Remove the magazine and all ammunition from the workspace. Visually and physically check that the chamber is clear.

1. Ensure all threads and taper mounting surfaces are clean.
2. By hand, loosen the lock nut at the base of the HUB QD Adapter.
3. Thread the suppressor counter-clockwise onto the QD muzzle device until hand-tight. Reference the lock/unlock icon on the suppressor to verify rotation direction. The suppressor should be firmly seated.
4. Tighten the lock nut firmly by hand (50 in-lbf minimum). Reference the lock/unlock icon on the lock nut to verify rotation direction.
5. If hand removal is not desired, use a wrench to tighten the lock nut until it bottoms out onto the suppressor.
6. Reverse this process to remove the suppressor from the barrel.



SUPPRESSOR CLEANING AND MAINTENANCE

WARNING: Ensure the firearm is unloaded. Remove the magazine and all ammunition from the workspace. Visually and physically check that the chamber is clear.

- Recommended maintenance cycle for the suppressor is 2500 rounds or less.
- The FLOW Range 36 Ti is 3D-printed Titanium so it care must be taken to use cleaners that are safe on Titanium.
- HUXWRX recommends using Suppressor Sauce™ as the standard cleaning and maintenance solution for your suppressor, as it was designed specifically for HUXWRX suppressors to clean and maintain Flow Through designs and internal geometries engineered specifically by HUXWRX.
- NOTE: Additional debris and solvent may “shoot out” of the suppressor during subsequent fire.

WARRANTY

There is a limited lifetime warranty against all manufacturing defects and damages caused by the normal use of this product. The manufacturer will repair or replace free of charge any suppressor manufactured by or, at the direction of, HUXWRX Safety CO. LLC.

The product is sold “as is” with no further implied contractual rights or warranties beyond those expressly stated herein.

Visit www.huxwrx.com for more warranty information.