HUXWRX SAFETY CO.

FLOW® 22 Ti INSTRUCTION MANUAL

WARNING

Use proper safety equipment before handling. Ensure firearm is not loaded before installing or removing the suppressor. Only operate the suppressor system with a serviceable firearm and ammunition of the correct caliber. Do not disassemble the suppressor system beyond required level, as shown in this manual, for standard maintenance.

The suppressor system can reach extremely hot temperatures. Use caution before handling after use. Avoid contact with skin or clothing when hot. Improper installation or use may result in serious injury or death.

Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead and other substances, which can cause birth defects, reproductive harm and other serious physical injury. Ensure adequate ventilation at all times. Wash hands thoroughly after exposure.

LEGAL WARNING

Suppressors (often referred to as silencers, cans, or mufflers) are controlled under both the National Firearms Act (NFA) (26 U.S.C. §5849 et seq.) and the Gun Control Act (18 U.S.C. §921 et seq.).

Storing an unlocked sound suppressor at home with a person who is not registered to possess the device may be construed as "constructive possession" by the ATF, which may be punishable by law.

This product is manufactured in the USA by HUXWRX Safety Co for sale within the USA only. Export of this commodity is strictly prohibited without a valid export authorization from the U.S. Department of State - DDTC and/or the U.S. Department of Commerce - BIS as prescribed in ITAR 22 CFR Part 120-130 and/or EAR 15 CFR Part 774.

It is your responsibility to check your local state and federal laws for ownership, hunting, transferring and transporting laws regarding silencers.

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SUPPRESSOR INSTALLATION

Before attaching or detaching a suppressor, visually and physically ensure the firearm is unloaded and the chamber is clear. Ensure all mounting surfaces, barrel, and threads are clean before installation.

By hand, thread the FLOW 22 Ti directly onto the barrel of the host firearm. Ensure that the suppressor is firmly and rigidly mounted to the firearm. A 3/4" crescent or adjustable wrench may be used.

The recommended installation torque is 125in-lbf (10ft-lbf/12.5 Nm).
NOTE: The suppressor threads are 1/2 x 28 right hand.

REMOVAL & CLEANING

By hand—or using a 3/4" crescent or adjustable wrench indexed to the suppressor's 3/4" hex flats—loosen the suppressor counter-clockwise. **WARNING:** Suppressor may be hot!

Remove the suppressor from the host firearm before cleaning. The recommended cleaning interval is every 500 rounds, or when the suppressor reaches 5oz (142g), whichever comes first.
NOTE: The suppressor weighs 3.9oz (111g) when new.

HUXWRX Suppressor Sauce is the most efficient way to maintain the performance and service life of all your suppressors.

WARRANTY

There is a limited lifetime warranty against all manufacturing defects and damages caused by the normal use of this product. The manufacturer will repair or replace free of charge any suppressor manufactured by or, at the direction of, HUXWRX Safety CO. LLC.

The product is sold "as is" with no further implied contractual rights or warranties beyond those expressly stated herein.

Visit www.huxwrx.com for more warranty information.